

TD411A

Asada

Speedy Bolt Threading up to 1" (24mm)

BOLT MACHINE 25Pro

Achieve high speed bolt threading with powerful motor!

Right Hand threading for anchor bolts, suspension bolts and many other types of bolts.

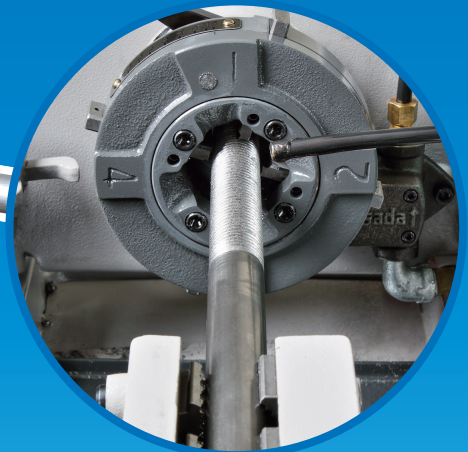


NEW



FEATURES

- Designed for easy maintenance
- Large volume oil tank for efficient cooling and threading lubrication
- Automatic Dies opening and lubrication oil system




SPECIFICATIONS

Model	BOLT MACHINE 25 Pro	
Code No.	BM10W (BSW) / BM10M (Metric)	
Threading Capacity	BSW(R) : 5/16-1"	Metric(R) : 8-24mm
	UNC(R) : 5/16-1"	UNF(R) : 3/8-1"
Motor	1,140W *Voltage made to order	
Spindle Speed	80rpm	
Stroke	180mm	
Oil Tank	10L	
Weight	45Kg	
Dimensions	(L)600x(W)450x(H)380mm	
Standard Accessories	Die-Head: BSW (R) 5/16-1" or Metric (R) 8-24mm Dies: BSW (R) 1/2" & 5/8" or Metric (R) 12mm & 14-16mm 4L Threading Oil, Set Lever, Single-head wrench, Hexagonal wrench, Legs	




ACCESSORIES

Bolt Die-Head



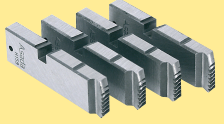
Standard	Size	Code No.
BSW	5/16"-1"	10100
Metric	8-24mm	10118
UNC	5/16"-1"	10119
UNF	3/8"-1"	10120
BSW-Left (※)	5/16"-1"	10117
Metric-Left (※)	8-24mm	10126



Bolt Machine 25Pro

※Left Hand threading is not applicable to Bolt Machine 25Pro. A machine for Left Hand threading only is available on request.

Bolt Dies




Standard	Size	T.P.I.	Material / Code No.			
			Right Hand Thread		Left Hand Thread (※)	
			Alloy	HSS	Alloy	HSS
BSW	5/16"	18	89079	18503		
	3/8"	16	89080	18504	89086	18513
	1/2"	12	89081	18505	89087	18514
	5/8"	11	89082	18506	89088	18515
	3/4"	10	89083	18507	89089	18516
	7/8"	9	89084	18508	89090	18517
	1"	8	89085	18509	89091	18518
Metric	8mm	1.25mm	89001	18522	89164	18556
	10mm	1.50mm	89002	18523	89165	18541
	12mm	1.75mm	89003	18524	89166	18542
	14-16mm	2.00mm	89140	18538	89167	18543
	18-22mm	2.50mm	89141	18539	89168	18544
	24mm	3.00mm	89009	18530	89169	18555

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Standard	Size	T.P.I.	Material / Code No.	Standard	Size	T.P.I.	Material / Code No.
			Right Hand Thread Alloy				Right Hand Thread Alloy
UNC	5/16"	18	89137	UNF	3/8"	24	89038
	3/8"	16	89015		7/16"	20	89039
	7/16"	14	89138		1/2"	20	89040
	1/2"	13	89016		9/16"	18	89041
	9/16"	12	89139		5/8"	18	89042
	5/8"	11	89017		3/4"	16	89043
	3/4"	10	89018		7/8"	14	89044
	7/8"	9	89019		1"	12	89045
	1"	8	89020				

Threading Oil




■ For a quality finish thread and long Dies life, it is necessary to use ASADA brand threading oil.

Volume	Code No.
4L	85628
16L	85641
200L	85640




■ For bolt threads over 1" (24mm) diameter, the ASADA "Beaver" range of Pipe & Bolt threading machines are available!



Bolt thread capacities of BEAVER 50, 80 & 100

BSW	Metric	UNC	UNF
3/8"-2"	10-42mm	3/8"-1.1/2"	3/8"-1"



● Distributed by _____

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※ Specifications may be changed without notice.